

# Vortex VC250

REF: TDS079

## Cyanoacrylate Adhesive

### Description

**Vortex VC250** is a medium viscosity ethyl cyanoacrylate adhesive. It gives fast cures on the majority of industrial substrates and is particularly suitable for Ceramics, Wood, Plastics, Rubber, Metal, Textiles, Leather, etc. **Vortex VC250** is single component, easy to use and cures very rapidly at room temperature. It has excellent humidity resistance and maintains its strength at low temperatures. The product is solvent free and cures fully, leaving no residue and may be used in conjunction with an appropriate Primer.

### General Characteristics

<b>Appearance</b>	Colourless
<b>Corrosivity</b>	None
<b>Flashpoint</b>	Greater than 85 Deg C
<b>Gap Filling Capacity</b>	Up to 0.1mm
<b>Shelf Life</b>	Greater than 12 Months
<b>Specific Gravity</b>	1.05
<b>Toxicity</b>	Non Toxic
<b>Type</b>	Ethyl
<b>Viscosity</b>	100 mPa.s @ 25 Deg C
<b>Vapour Pressure</b>	Low

### Performance Characteristics

<b>SUBSTRATE</b>	<b>RATE OF CURE</b>
<b>RUBBER</b> Nitrile, N-Butyl, Neoprene	<b>1 - 5 seconds</b>
<b>METALS</b> Aluminium, Mild Steel Galvanized Steel	<b>5 - 30 seconds</b>
<b>PLASTICS</b> PVC, ABS, PMMA, Polycarbonate, Phenolformaldehyde.	<b>2 - 20 seconds</b>

## **Vortex VC250 - Cont.**

<b>Tensile Strength</b>	250 DaN/cm(2)
<b>Tensile Shear</b>	130-175 DaN/cm(2)
<b>Max/Min Temp</b>	-60 to +90 deg c

## **How to Use**

*Degrease surfaces thoroughly. Apply a drop of **Vortex VC250** to one of the surfaces to be bonded. Assemble immediately, light contact pressure is needed to prevent movement and minimise bond gap. Cure can be achieved within 10 seconds in most cases.*

## **Storage**

*Store products out of sunlight in original container. Do not mix used product with unused product. The expected shelf life is at least 6 months stored at room temperatures between 5 and 25 Deg C. If stored at 0 to 5 Deg C shelf life can be increased to 12 months+.*

## **Health and Safety**

*Bonds skin and eyes in seconds. In the event of bonded skin soak with water and gently peel apart with a blunt object. Avoid prolonged contact with skin especially if sensitive, bruised or lacerated. Wash splashes of adhesive off skin with soap and water. Eyes should be protected from inadvertent splashes. In case of eye contact flush immediately with water and seek medical attention. If large amounts of adhesive are spilled onto certain materials such as paper or cotton very rapid curing takes place.*

*Contaminate clothing should therefore be removed as soon as possible to avoid possible burns to skin.*

**PACK SIZE:** - Vortex **VC250** is available in 5g, 20g, 50g and 500g bottles.  
New 10g pen

*Whilst all reasonable care is taken in compiling technical data on the company's products, all recommendations or suggestions regarding the use of such products made without guarantee since the conditions of use are beyond the control of the company. It is the customer's responsibility to satisfy himself that each product is fit for the purpose for which he intends to use it, and that the actual conditions of use are suitable.*